

FOR AEROSPACE AND MILITARY TECHNOLOGY

Experts in fine-wire (to 58 gauge) precision windings for complex Aerospace, Military and Industrial Coil applications. Manufacturer of aerospace, industrial, military, nuclear, medical, marine, motor stators and communications industries.





CUSTOM COIL SOLUTIONS FOR AEROSPACE & MILITARY TECHNOLOGY



OVERVIEW

Fine-wire (to 58 gauge) precision windings for complex Aerospace and Military applications

Gyroscopes

Accelerometers

Military Ordinance

Guidance Systems

Munitions

Sensors

Night Vision

Tactical Weapons Fire Controls

ITAR Compliant

J-STD-001 Soldering

Value-Added Assemblies, Connectors, Flex Circuits

APPLICATIONS



The coils we manufacture are used in applications from SBD armaments to human implantable devices as well as in every possible industrial environment.



TECHNOLOGY

Classic Coil Company has developed proprietary Micro Coil Technology,

Precision windings under microscopes

Wire sizes #2 to #58

NASA Soldering Specification 8739.3 & J-STD-001

Computer-aided LCD-vision metrology inspection procedures

Value-added assemblies, lead wires, flex circuits with coils, connectors

Molding, vacuum-impregnating, transfer and liquid molding

ITAR Compliant

Tight tolerances for mission-critical applications

Fast turnaround for prototypes and small lot samples



MATERIALS

We can produce just about any configuration of coil that you may need. Exotic materials such as gold, platinum and copper-clad aluminum have been used in our products.

We are not limited by size or configuration

2 to 58 gauge wire

Air coils, bobbin coils, ovals, rectangles and custom configurations

Gold wire

Silver wire

Platinum wire

Flex circuits soldered to coils

Over molding, liquid epoxy, vacuum-impregnation, transfer molding

Litz wire

Paper section coils for the nuclear industry





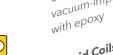




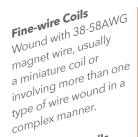












Encapsulated Coils Provide an external seal and insulation from environmentunintended electrical conductors

Tape Wrapped Coils "Dry" coils used in guidance, proximity sensor, medical, optical, and relay technology.

Liquid Epoxy Coils Used in applications requiring over molding, such as switchgear, clutch and brake coil, and motor control coils.

Paper Section Coils Uses mica paper to insulate each layer of copper wire for applications in nuclear power, mining and ignition coils.

Part Feeding Coils Electromagnets with coil and laminations, vacuum-impregnated

Torroid Coils Used in electronics



Specialized coils for military guidance and control systems



Classic Coil has the equipment and personnel to meet all of your most demanding requirements.

Semi-clean coil fabrication, testing and packing facility

Closed loop single- and four-spindle, computer-controlled winding machines capable of perfect layer winding and microscope-equipped operators

Precision fine-wire tension devices

Fine-wire stripping processes

Microprocessor-controlled tinning, soldering and secondary assembly stations

Microprocessor-controlled ovens and freezers

CCD camera-equipped microscopes with 20" LCD viewing monitors for inspection, training, and dimensional confirmation

Solid-state, multi-megahertz, multi-functional frequency testing instruments



QUALITY ASSURANCE

ISO 9001:2015 Certified

J-STD-001 and IPC-A-620 Certified operators and

Nuclear power industry certification

Numerous aerospace awards for quality

Hold tolerances to \pm (.0005") to (.0127mm)

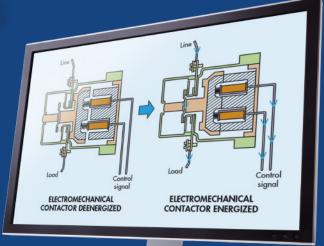
CCD camera-equipped microscopes for inspection and dimensional confirmation



ENGINEERING ASSISTANCE

Classic Coil is happy to offer engineering assistance as a service to our clients. Our engineering staff stands ready to work with you through each step of the process to optimize your coil design for functionality and low cost. It all starts with understanding your product's environment through to first production runs. We follow Advanced Product Quality Planning (APQP) quidelines for product development.

For qualified projects, we make prototypes at a minimum charge plus any out-of-pocket tooling costs.



Engineering assistance categories include:

Bobbin Design

Magnet Wire & Lead Wire Selection

Magnetic Path Components

Encapsulant Decisions

CAD Component Files

Materials Selection

Above: Our engineering department utilizes department of CAD and a variety of CAD and engineering programs to assist in the design, to assist in the design, performance of your performance of your products.

OUR BACKGROUND AND MISSION

Classic Coil Company was founded in 1973 and, always maintaining its original excellence, has grown and expanded to meet the needs of its clients. Over the decades, our business leaders have followed a philosophy of continuous improvement, ensuring manufacturing efficiencies to keep costs down and negotiated supply contract terms to benefit our customers. We remain innovative, incorporating new technologies, upgrading equipment and software, and exploring new products and markets. We believe in tapping into the long-term knowledge

of our employees, many of whom have been with the company since its inception. Our capabilities and philosophy give us an edge in today's very competitive marketplace, an edge that can assist you with all of your electromagnetic coil and assembly needs.



At left: Company headquarters in Technology Park, Bristol, Connecticut

